

No.	002-24
job classification	Maintenance
target machine	CNC lathe

SHIOZAWA NEWS

Manufacturer	Citizen-miyano
Model	BND42S5
Task	Replacement for gib

【 Overview of repair machines 】



【Overall view of the machine】

【 Key points of the exchange operation : Creation of new gibs.】



【Condition of the original; worn, step wear 0.5 mm.】

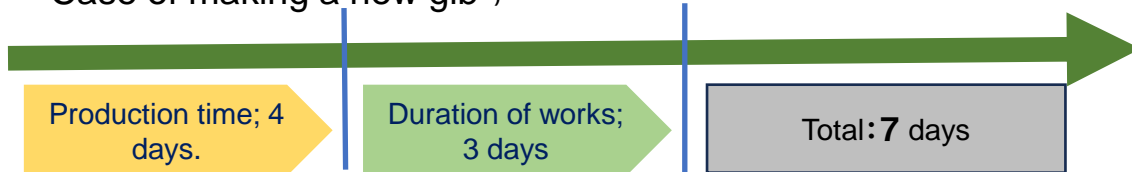


【Newly created gibs and scraping processing.】

【 Implementation details and approximate man-hours 】

- ◆ Gib can be made by us for some models.
- ◆ Jigs, pillows, etc. required for kisage are prepared in-house, even in the case of on-site work.

Case of making a new gib ;



【 Overview of replacement works 】

Preliminary inspection and preparation

◆ For machines from manufacturers who have already manufactured the gibs before, we have the technical data and can manufacture them immediately, but for machines without technical data, we have to measure the original and make the gibs, which requires an additional lead time.

works

◆ Once the gib is ready, it can be done in three days, including kisage, replacement and operational checks.

Factors causing additional items

◆ If you want to create a new gib, we can create it for you, but it will take about four days.