0011-24

Retrofitting

target machine

classification

job

NC Lathe

shiozawa new

Manufacturer

Tecno Wasino

Model

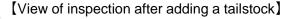
J1

Task

Addition of a tailstock

Overview of retrofitting







[Rear of the machine before the addition of the tailstock.]

[Key points of the exchange operation: Electrical and plumbing work included and performed]



[State of the scraping on the mounting base of the tailstock]

05



(Mounting of tailstock)

【Implementation details and approximate man-hours】

- scraping on the base of the tailstock
- Tailstock sleeve installation accuracy; check for accuracy in spindle direction & radial direction
- Hydraulic piping & electrical wiring are performed and operation checked

When 5 units are ordered at the same time, 2 persons/pair are required to implement the order.;

Works; 12.5 days

Total:12.5 days

Overview of periodic inspection works]

Orders received for work on 5 units at the same time, with 2 persons/group working on each unit.

1, Level out 2, Remove cover

1.5 days

3, Base mounting 4, Wiring and piping 5, Core height measurement

6 days

6, Grind the shim for center height adjustment and check the center height

2 days

7、Check accuracy 8、Install cover 9、Check operation

3 days