

No.	0011-24
job classification	Retrofitting
target machine	NC Lathe

SHIOZAWA NEWS

Manufacturer	Tecno Wasino
Model	J1
Task	Addition of a tailstock

【 Overview of retrofitting 】



【View of inspection after adding a tailstock】



【Rear of the machine before the addition of the tailstock.】

【 【 Key points of the exchange operation : Electrical and plumbing work included and performed 】 】



【State of the scraping on the mounting base of the tailstock】



【Mounting of tailstock】

【 Implementation details and approximate man-hours 】

- ◆ scraping on the base of the tailstock
- ◆ Tailstock sleeve installation accuracy; check for accuracy in spindle direction & radial direction
- ◆ Hydraulic piping & electrical wiring are performed and operation checked

When 5 units are ordered at the same time, 2 persons/pair are required to implement the order. ;

Works ; 12.5 days

Total: 12.5 days

【 Overview of periodic inspection works 】

